



**AUTOMATIC EDGE BANDING MACHINE
MODEL: SDT AE - 398**

Function: Pre Milling, Automatic Gluing, Welting, Pressing, Tape Cutting, End Trimming, Rough Trimming, Fine Trimming, Edge Scraping, Polishing.

AUTOMATIC EDGE BANDING MACHINE MODEL S - 398

Size	: 5500×1300×1750mm
Weight	: 1450KG
Air Pressure	: 0.6mpa-0.8mpa
Bander Width	: 12-60mm
Bander Thickness	: 0.4-3mm
Min Process Length	: 80mm
Min Process Width	: 45mm
Feed Speed	: 18m/20m/22m/min
Heating Power of Glue	: 1.8kw
Transmission Power	: 0.55kw
Conveyor Motor Power	: 2.2kw
End Cutting Motor Power	: 0.55kw*2
Rough Trimming Motor	: 0.75kw*2
Fine Trimming Motor	: 0.75kw*2

Configuration:

1. The machine body use 22mm thickness international high-strength steel plate, and the frame-type fuselage structure with exclusive welding process.
2. Conveyor belt guide is made of HT260 material.
3. Conveying motor used customized high-speed than Zhejiang Huisheng Motor.
4. All high-speed motors adopt Haiyang Changchuan Motor (cc+)
5. Delia brand head rails
6. AirTAC cylinder and throttle valve, AirTAC magnetic switch, automatic air return solenoid valve
7. Chint air switch, contactor, Omron limit switch, high flexible shielded cable
8. Mid-drive inverter
9. High-strength high-performance steel plate press beam, HT260 material
10. Front and rear feed plate, discharge plate
11. Incline wheel disc type lean ruler, large-size profiling wheel, profiling tracking, imported bearing, error 0.05mm
12. Taiwan Delta PLC control system, syst operation panel, original German Haoma driver

