



**AUTOMATIC EDGE BANDING MACHINE
MODEL: SDT AE - 378**

**Function: Automatic Gluing, Welting, Pressing, Tape Cutting,
End Trimming, Rough Trimming, Fine Trimming, Round Corner, Edge Scraping, Polishing.**

AUTOMATIC EDGE BANDING MACHINE MODEL S - 378

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|-------------------------|------------------------|
| Size | : 5000 × 1200 × 1700mm |
| Weight | : 1300KG |
| Air Pressure | : 0.6mpa-0.8mpa |
| Bander Width | : 12-60mm |
| Bander Thickness | : 0.4-3mm |
| Min Process Length | : 80mm |
| Min Process Width | : 45mm |
| Feed Speed | : 18m/20m/22m/min |
| Heating Power of Glue | : 1.8kw |
| Transmission Power | : 0.55kw |
| Conveyor Motor Power | : 2.2kw |
| End Cutting Motor Power | : 0.55kw*2 |
| Rough Trimming Motor | : 0.75kw*2 |
| Fine Trimming Motor | : 0.75kw*2 |

Configuration:

1. The machine body use 22mm thickness international high-strength steel plate, and the frame-type fuselage structure with exclusive welding process.
2. Conveyor belt guide is made of HT260 material.
3. Conveying motor used customized high-speed than Zhejiang Huisheng Motor.
4. All high-speed motors adopt Haiyang Changchuan Motor (cc+)
5. Delia brand head rails
6. AirTAC cylinder and throttle valve, AirTAC magnetic switch, automatic air return solenoid valve
7. Chint air switch, contactor, Omron limit switch, high flexible shielded cable
8. Mid-drive inverter
9. High-strength high-performance steel plate press beam, HT260 material
10. Front and rear feed plate, discharge plate
11. Incline wheel disc type lean ruler, large-size profiling wheel, profiling tracking, imported bearing, error 0.05mm
12. Taiwan Delta PLC control system, syst operation panel, original German Haoma driver

